

# LOCKN'LOAD" TRACK MOUNTING KIT

NISSAN NAVARA D40 2004 - 2015 2 BAR TRACK HEAVY DUTY ROOF RACK SYSTEM

**MAX VEHICLE ROOF LOAD RATING: 100KG** 

TOTAL LOAD EQUALS WEIGHT OF ROOF RACKS + ACCESSORIES + CARGO

## **FIRST TIME INSTALLATION**

- Please read instructions carefully before installation.
- Check the contents of kit. Contact your YAKIMA dealer if any parts appear missing or damaged.
- Clean your roof thoroughly prior to fitting the LOCKN'LOAD Track Heavy Duty Roof Rack System.
- Place these instructions in the vehicle's glove box after installation is complete.



#### **TOOLS REQUIRED:**

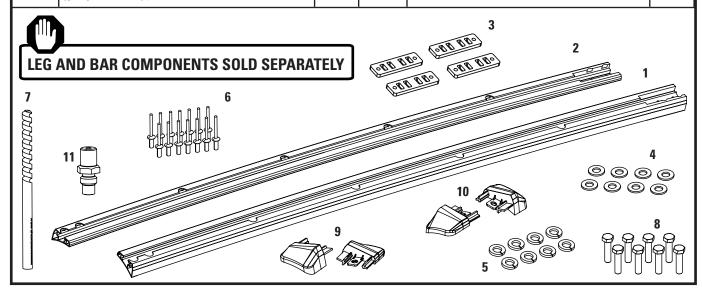
- 10mm Open Ended Spanner
- 13mm Socket or Spanner
- Ø4-5mm Centre Punch
- Ø4-5mm Pin Punch tool
- Power or Cordless Drill
- Vacuum Cleaner
- vacuum Cleaner
- Mastic Silicone Sealant
- Rubber Mallet (Optional)
- #2 Phillips Head Screwdriver
- · Zinc Rich Cold Galvanising Coating



- Tape Measure
- Masking Tape
- · Rivet Gun
- Scissors
- 4mm Drill Stop
- Cardboard Strips



KIT CONTENTS									
ITEM	COMPONENT	QTY	ITEM	COMPONENT	QTY				
1.	Track Nissan Navara Left Hand Side	x1	7.	Ø4.9mm Drill Bit	x1				
2.	Track Nissan Navara Right Hand Side	x1	8.	M6 Hex Screw	x8				
3.	Track Nut Plate	x4	9.	End Cap Front Left & Rear Right	x2				
4.	M6 Washer	x8	10.	End Cap Front Right & Rear Left	x2				
5.	M6 Spring Washer	x8	11.	Rivet Gun Nozzle	x1				
6.	Ø4.8mm Rivet	x16	] ' ' '	111100 0411 1402210					



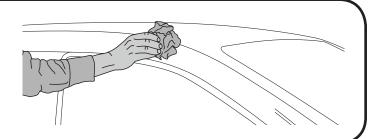
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## TRACK INSTALLATION



#### **BEFORE BEGINNING INSTALLATION**

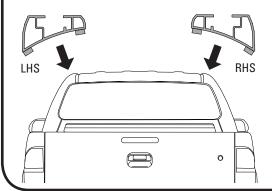
Clean roof thoroughly and allow to dry before beginning installation.



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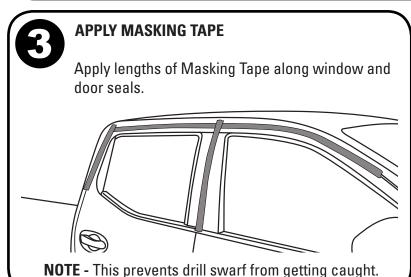
#### TRACK ORIENTATION

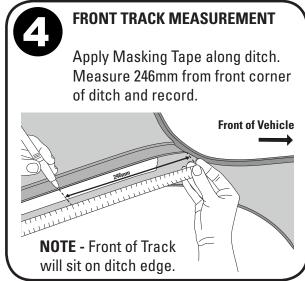
Identify Left Hand Side (LHS) and Right Hand Side (RHS) Tracks as shown below.





**NOTE** - The front of the tracks are to be positioned with the front of the vehicle.



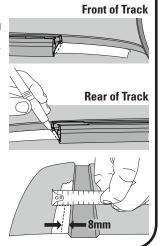


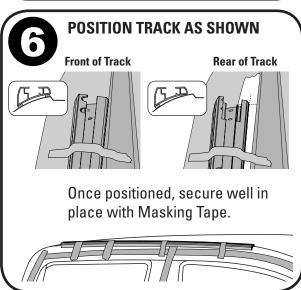


### **REAR TRACK MEASUREMENT**

Place Track on outer section of roof. Ensure front of Track aligns with reference mark. Once placed, record rear of Track position. Remove Track.

Measure 8mm from outer edge of ditch. Mark line which intersects with rear of Track reference line.



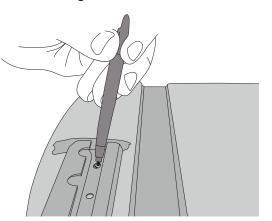


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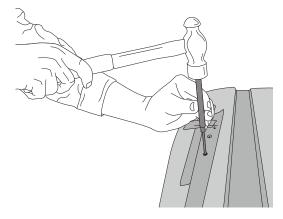
#### **MARK DRILL HOLES**

Re-check measurements and position of Track with Tape Measure. Once confirmed, mark locations of all track holes on roof with Marking Pen. Remove track.



# CENTRE PUNCH HOLES

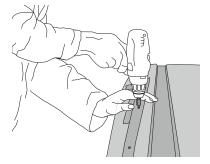
Lightly centre punch all marked holes.

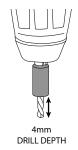


Place track onto vehicle to check all centre punch marks line up with Track holes. If necessary, re-measure to confirm.

# DRILL ROOF

Using the Ø4.9mm Drill Bit provided and an 4mm Drill Stop, carefully drill through the roof at each centre punched location. Ensure a drilling angle perpendicular to the roof surface is maintained throughout.

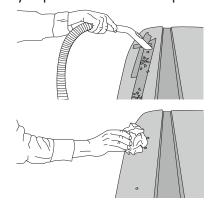




**NOTE** - A Drill Stop is used to avoid drilling into the second roof skin of the vehicle.

# REMOVE SWARF

Using a Vacuum Cleaner carefully remove swarf from roof, taking care not to scratch the vehicle. Remove Masking Tape and gently wipe clean with a damp cloth.

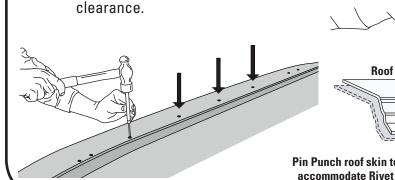


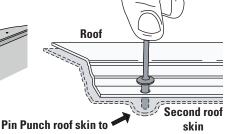
Allow to dry completely before proceeding.

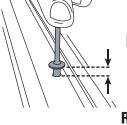


#### RIVET CLEARANCE

The second roof skin requires the four middle holes to be modified with a Pin Punch tool to accommodate the Rivets. Using a Ø4-5mm Pin Punch tool, carefully dent the metal skin of **the four middle holes only** as shown to allow clearance for Rivets. The two holes at each end have sufficent







Max Gap of 3mm between roof and Rivet head

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#### APPLY PROTECTIVE SEALANTS

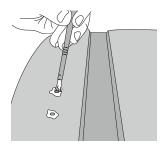
Protect roof by applying liberal amounts of protective sealants, as described.

#### Stage 1

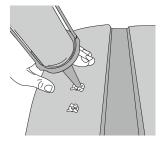
Apply a Zinc Rich Cold Galvanising Compound to inside surface and surrounds of each drilled hole. Allow solution to become touch dry before proceeding with Stage 2, (approx. 10 minutes depending on product).

#### Stage 2

Apply a Mastic Silicone Sealant to the inside surface and surrounds of each hole.



Stage 1
Apply Zinc Rich Cold
Galvanising Compound
liberally in and around holes

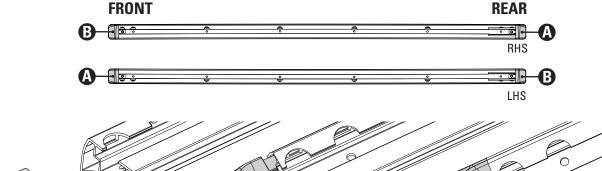


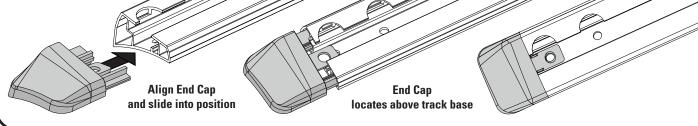
Stage 2
Apply Mastic Silicon liberally in and around holes



#### **FIT END CAPS TO TRACKS**

Refer to letter on underside of End Cap to identify type. Insert End Caps into Track ends as illustrated.

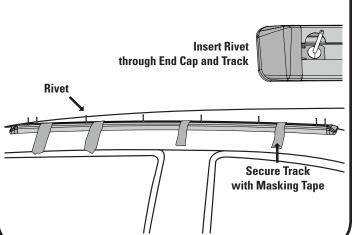






#### **POSITION TRACK BACK ONTO VEHICLE**

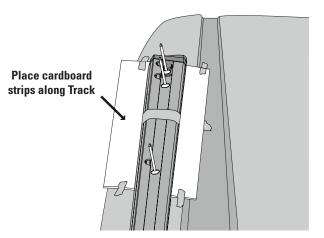
Taking note of correct orientation, place Track onto vehicle. Insert Rivets through Track holes and End Caps to align. Once located, secure well with Masking Tape.



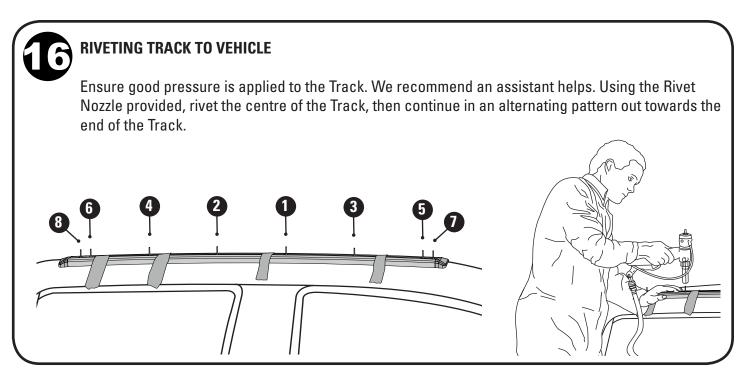


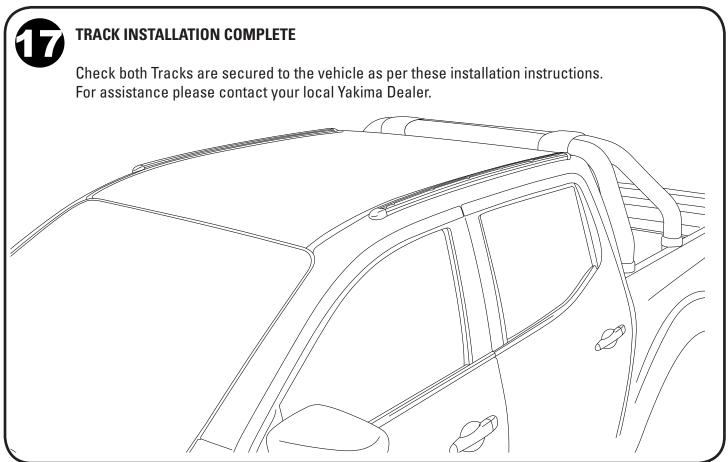
#### **PRIOR TO RIVETING**

Place Cardboard Strips either side of Track **prior to riveting** to prevent accidental scratching of the roof body should the Rivet Gun slip.



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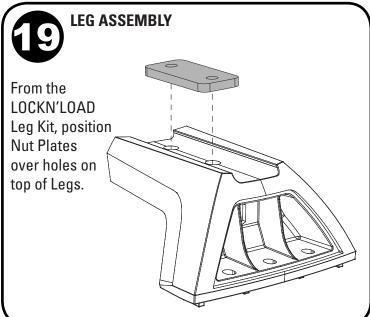


## PLEASE SEE STEPS 18-41 FOR BAR INSTALLATION

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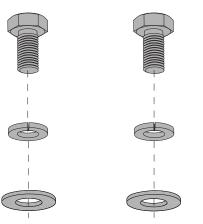
## **BAR INSTALLATION**





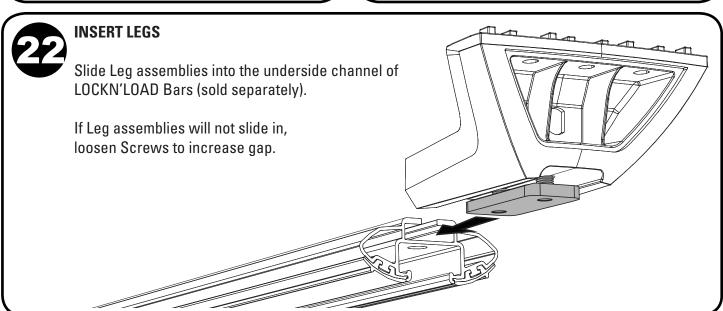
ASSEMBLE SCREWS AND WASHERS

From the LOCKN'LOAD Leg Kit, assemble 1 x M8 Spring Washer and 1 x M8 Washer onto each M8 Set Screw 16mm in the order shown.



ASSEMBLE NUT PLATES AND LEGS

Loosely hand tighten Nut Plates to Legs, as shown, using the screw assemblies from the previous Step. Ensure there is a sufficient gap between the Nut Plates and Legs for the next Step.

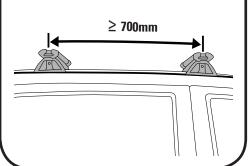


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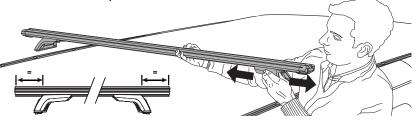
#### **BAR LOCATION**

IMPORTANT: Before beginning Bar installation, identify where along the Track you want the Front and Rear Bars fitted. We recommend a minimum of 700mm between Bars.



## BAR PLACEMENT

Carefully place a Bar assembly over Track. **Take care not to damage vehicle.** Slide Legs along Bar until both legs are securely positioned within Track. Use a Tape Measure to ensure even Bar overhang on each side, re-adjust if required. Finger tighten one Screw on each Leg to secure Leg position along Bar. Repeat for remaining bar assembly then carefully remove Bars from vehicle.



**NOTE** - Front and Rear Bars require individual adjustment due to tapered roof. Bars must be installed perpendicular to Tracks.

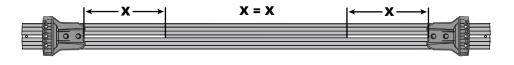


#### **CHECK BAR SLOT MEASUREMENTS**

Place Bars on flat surface with legs facing upwards, as shown. Take appropriate measures to avoid scratching the product and surface. Identify slot on each Bar end. Using a Tape Measure, record the inner slot length of each Bar in the Table, (right).

BAR SLOT MEASUREMENTS					
Front Bar (X)	Rear Bar (Y)				
mm	mm				

#### **MEASURE FRONT AND REAR BARS**





Remove Legs from Bar once equal measurement is obtained and recorded.

Loosen the previously hand tightened screw on each leg, keeping

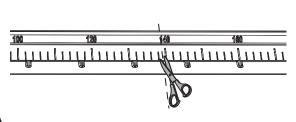
Nut Plate and Screw assemblies in place as shown.

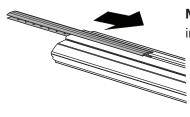




#### **BAR SLOT COVERS**

Cut Bar Slot Covers as per measurements recorded in the table above and insert into underside channel of front and rear Bar ends as shown.

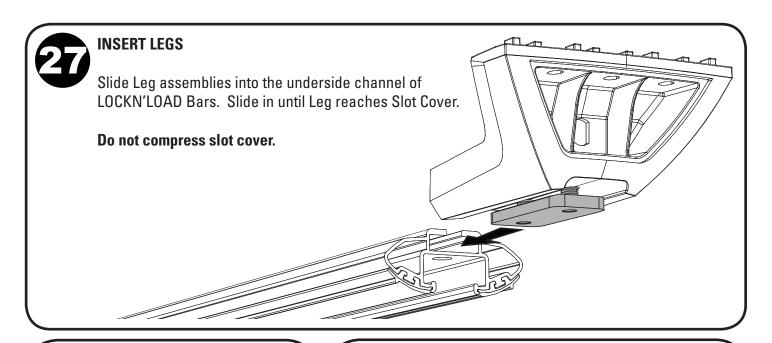




**NOTE** - Bar Slot Covers to be inserted with flat side visible



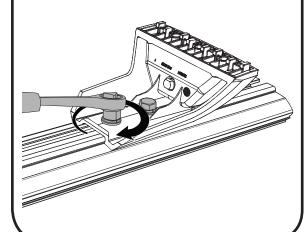
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#### **SECURE LEGS TO BARS**

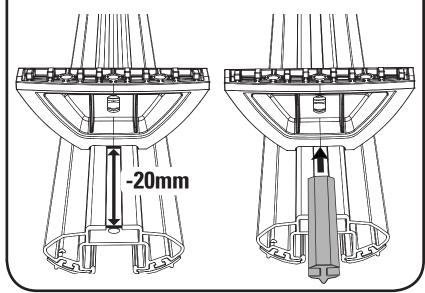
Tighten all M8 Set Screws to 7Nm using a 13mm Socket Wrench.



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### **BAR SLOT COVERS (OUTSIDE LEG)**

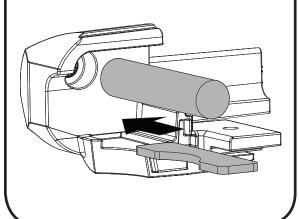
Measure the Bar channel outside of the Legs and subtract 20mm from this measurement. Using the remaining pieces of Slot Cover from Step 26, cut to this length and insert into the underside channel of each Bar end as shown.



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#### **END CAP ASSEMBLY #1**

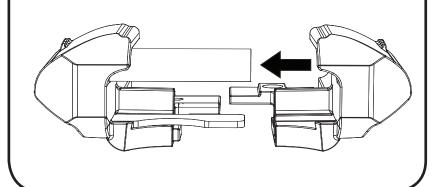
From the LOCKN'LOAD Leg Kit, insert Bottle Openers and Pins into the End Cap Halves.



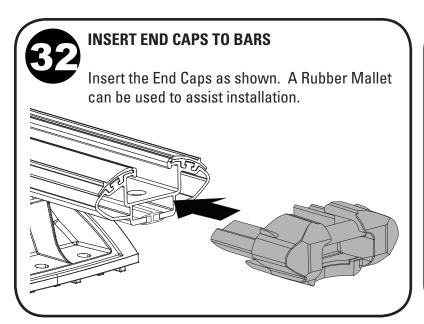
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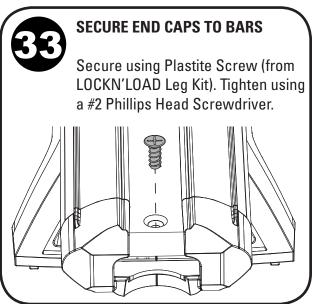
#### **END CAP ASSEMBLY #2**

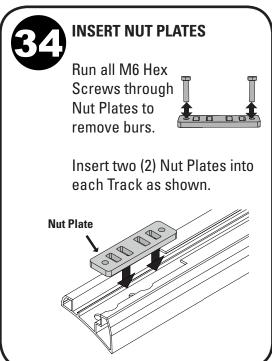
Connect all End Cap Halves together.

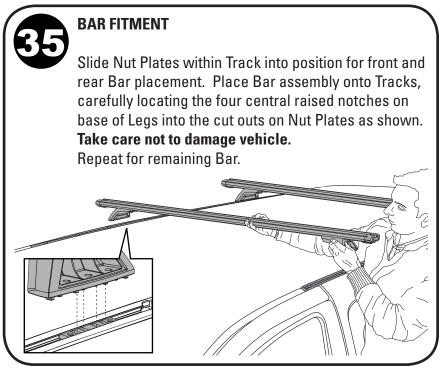


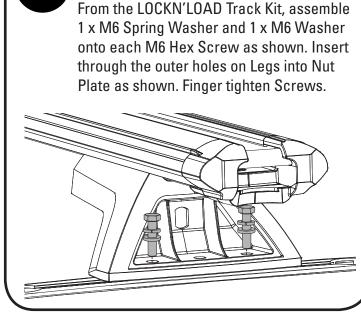
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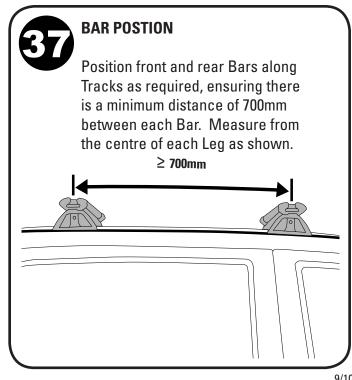




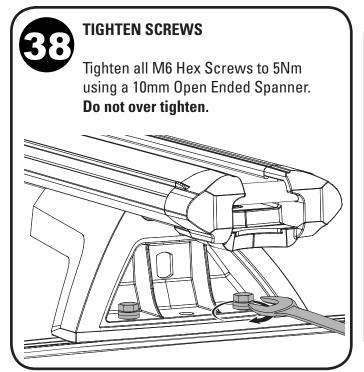




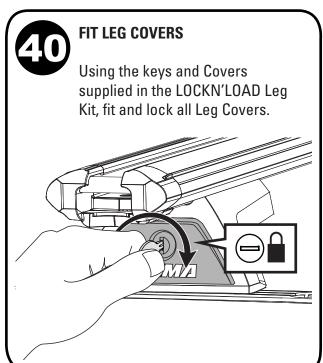
HAND TIGHTEN SCREWS



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#### **BAR KEYS**

Place one key on the vehicle key ring and put the other away safely, or store with the spare vehicle key.

Write the key number (which is stamped on the key) in the box provided. Replacement keys are available from Yakima stockists, visit www.yakima.com.au or www.yakima.co.nz to find your nearest store or contact us directly on 1800 143 548 (AU) or 0800 4776 722 (NZ).

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